

**Institute of Science and Technologie****Department of Process Engineering / First Year of Master's in Chemical Engineering****Practical Work N: 02****Study of the adsorption kinetics of Methyl Orange onto activated carbon in solution.****Objective**

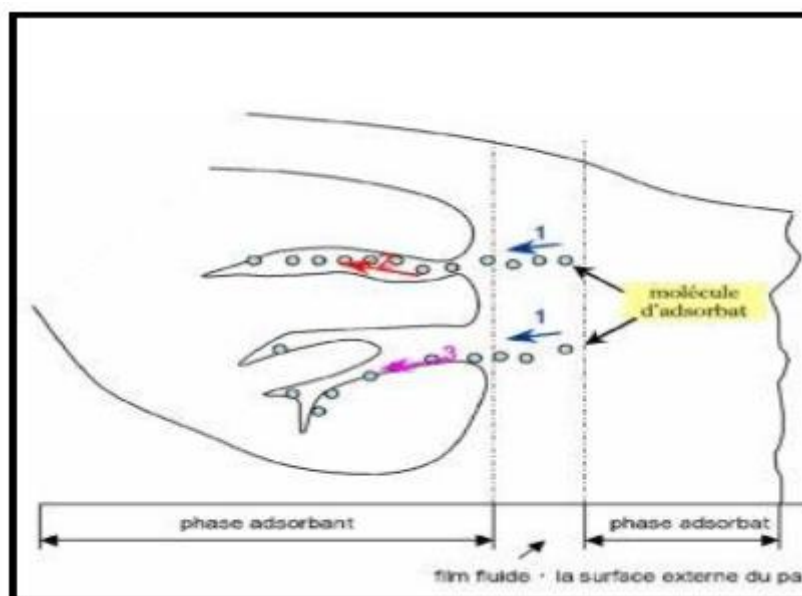
– To evaluate the adsorption kinetics of Methyl Orange from a solution.

**1/ Introduction to Adsorption**

Adsorption is a surface phenomenon by which molecules of a fluid (gas or liquid) accumulate on the surface of a solid or a liquid (the adsorbent), forming a molecular layer.

This process is crucial in many environmental and industrial applications, notably for wastewater treatment, air purification, and chemical compound separation.

The adsorption is divided into two main categories: **physisorption**, which involves van der Waals forces and is reversible, and **chemisorption**, which forms chemical bonds between the adsorbate and the adsorbent, and is generally irreversible.



## 2/Adsorbents

Activated carbon (AC), with its high specific surface area and high porosity, is the most commonly used adsorbent.

Other materials, such as clays, zeolites, and synthetic polymers, are also used depending on specific applications. The selection of the adsorbent is crucial and depends on its ability to specifically adsorb the solutes of interest.

## 3/Adsorption Kinetics

Understanding adsorption kinetics, through models such as the pseudo-first-order and pseudo-second-order, is essential for optimizing treatment processes. These models allow the description of adsorption rates and the identification of the mechanisms controlling the process.

### Pseudo-First-Order Model (Lagergren Model)

This model is often used to describe the adsorption of solutes at low concentrations on adsorption sites. It is based on the assumption that the adsorption rate is proportional to the number of available adsorption sites.

The equation of the pseudo-first-order model is:

$$\log(q_e - q_t) = \log(q_e) - \frac{k_1}{2.303} t$$

Where  $q_e$  is the amount of solute adsorbed at equilibrium (mg/g),  $q_t$  is the amount of solute adsorbed at time  $t$  (mg/g),  $k_1$  is the pseudo-first-order adsorption rate constant ( $\text{min}^{-1}$ ), and  $t$  is the time (min).

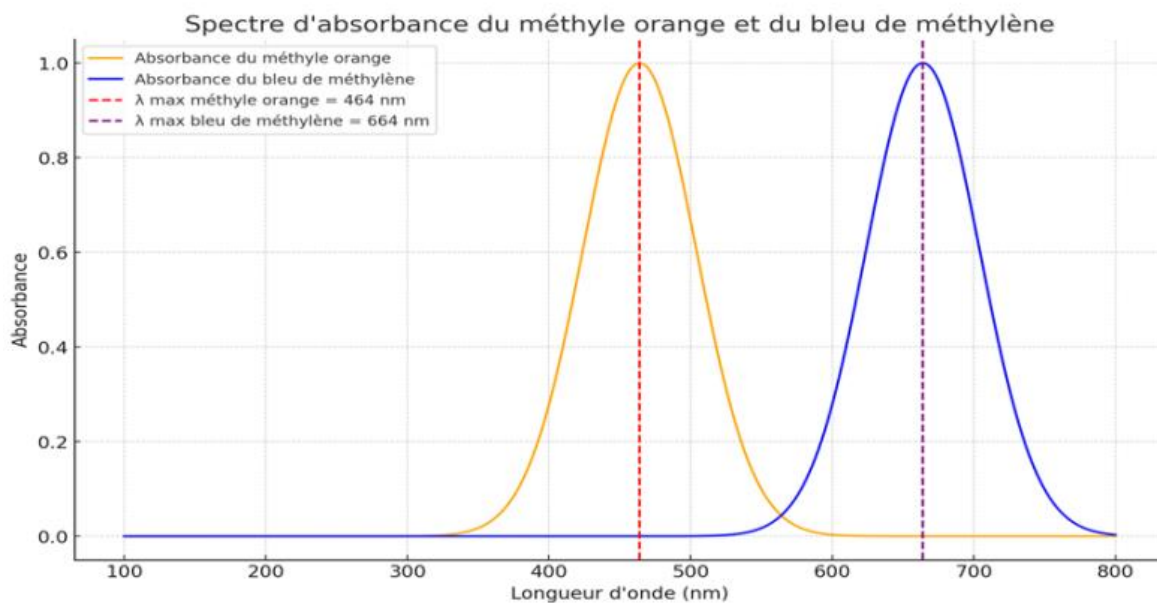
### Pseudo-Second-Order Model

This model assumes that the adsorption rate is proportional to the square of the number of available adsorption sites, which implies that the rate-limiting step may be chemical adsorption involving sharing or exchange of electrons between the adsorbate and the adsorbent. The equation of the pseudo-second-order model is:

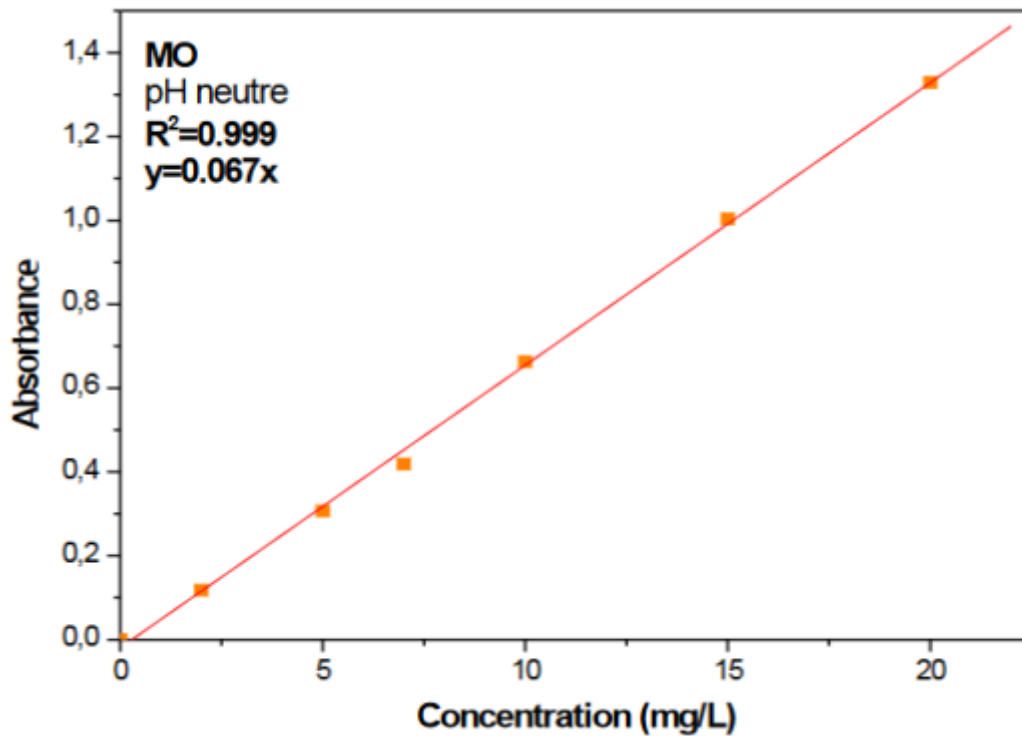
$$\frac{t}{q_t} = \frac{1}{K_2 q_e^2} + \frac{1}{q_e} t$$

Where  $q_e$  and  $q_t$  have the same meanings as in the pseudo-first-order model,  $k_2$  is the pseudo-second-order adsorption rate constant ( $\text{g}/(\text{mg}\cdot\text{min})$ ), and  $t$  is also the time (min).

The absorbance spectrum graph of methylene Methyl Orange illustrates the differences in the compound's maximum absorption wavelengths, thereby facilitating the selection of the appropriate wavelength for specific absorbance measurements.



The calibration curves of the two dyes established during the previous lab sessions are shown in the following figure:



Calibration curves of MO

## 5/Experimental

### a/ Solution Preparation

Prepare 500 mL of solution by dissolving 20 mg of Methyl Orange in distilled water.

### b/ Adsorption

- Add 0.5 g of activated charcoal to the 500 mL of the prepared binary solution.
- Stir the mixture at room temperature at a constant speed to ensure uniform dispersion of the activated charcoal.

### c/ Sampling

- At predetermined time intervals (e.g., 5, 10, 20, 30, 60 minutes, etc.), take a sample of the solution.
- Immediately filter to separate the activated charcoal from the solution.

**d/ Spectrophotometric Measurements**

- Measure the absorbance of the filtered samples at the maximum absorption wavelength for each dye (see Figure I).
- Use the previously established calibration curves (Figure II) to calculate the concentrations  $C_t$ .
- Calculate the amount of each dye adsorbed per unit mass of activated charcoal at each time interval according to the following law:

$$q_t = \frac{(C_0 - C_t)v}{m}$$

where:  $q_t$  is the amount of dye adsorbed per unit mass of activated carbon at time  $t$  (mg/g),  $C_0$  is the initial dye concentration in the solution (mg/L),  $C_t$  is the dye concentration in the solution at time  $t$  (mg/L),  $V$  is the volume of the solution (L),  $m$  is the mass of activated carbon used (g).

- fill in the following tables:

Table 1: MO

Time(min)	0	5	10	20	30	40	60	70	90
absorbance									
$C_t$ (mg/L)									
$q_t$ (mg/g)									

**e/ Data Analysis**

- **Plotting the Kinetic Curve:** Plot the amount of dye adsorbed ( $q_t$ ) as a function of time.
- **Kinetic Modeling:** Apply the pseudo-first-order and pseudo-second-order kinetic models to the dye data in order to determine the kinetic constants and identify the most suitable model to describe the adsorption process.
  - For the **pseudo-first-order model**, plot  $\log(q_e - q_t)$  versus  $t$  and determine  $k_1$  from the slope of the resulting line.

- For the **pseudo-second-order model**, plot  $t/q_t$  versus  $t$  and determine  $k_2$  and  $q_e$  from the slope and the y-intercept of the fitted line.
- Compare the  $q_e$  values calculated from the models with the experimental data to determine which of the two models best describes the adsorption process.

#### **f/ Conclusion**

- Conclude on the efficiency of activated carbon in adsorbing dyes from solution.
- Propose recommendations to optimize dye removal from solutions based on the obtained results.

#### **7. Lab report**

After each lab session, the student must write a report including:

1. Cover page.
2. Bibliographic section.
3. Objectives and aims of the lab.
4. Materials and methods.
5. Answers to the questions.
6. Conclusion.